

IMPACT HULLER









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SCHULE MÜHLENBAU

OVER 130 YEARSOF EXPERIENCE

in the processing of grain and pulses



The continuous development of machines and plants makes SCHULE Mühlenbau a competent partner when it comes to processing rice, grain, legumes and much more.

Processing oats requires many different production steps. Besides cleaning and sorting, this also includes shelling, separating, groating and flaking. SCHULE manufactures all the machines required for oat processing at its central factory in Reinbek near Hamburg, which is certified according to DIN EN ISO 9001. So they are "Made in Germany". Since 1892, SCHULE Mühlenbau has been well acquainted with all grain-producing countries in the world and with the corresponding processing methods.

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CONTENTS

Impact Huller Page 04

(),5**FKS CLE**

Page 06









Page 04

IMPACT HULLER

Maximum degree of hulling with minimum percentage of broken grains



↑ Hulled oats mixture downstream of the impact huller

Hulling is one of the most important process steps in an oat processing plant. With the SCHULE impact huller, which is also used for hulling sunflower seeds, spelt, buckwheat and hemp, optimum results are produced.

The product is fed to the rotating centrifugal wheel via an immersion tube that regulates the throughput rate. Inside the centrifugal wheel, the product is aligned and, with the help of the centrifugal forces caused by the rotation, thrown against an impact ring.

Depending on the product, a wide range of impact ring materials can be chosen from, including stone, steel and ceramics in addition to various special plastics. Thanks to an impact ring optimally adapted to the product and

with the aid of a pre-installed frequency converter for regulating the centrifugal wheel speed, a high degree of hulling can be easily achieved with a very low percentage of broken grains being generated at the same time.

Furthermore, the SCHULE impact huller is equipped with an automatic impact ring adjustment, which ensures uniform wear of the impact ring. This produces consistently high hulling results and a long service life for the impact rings.

After the respective product has been hulled, a hulled grain mixture is produced, which consists of a fraction of hulled grains, a fraction of unhulled grains as well as the separated hulls. This mixture is then cleaned of the hulls in a highcapacity closed circuit husk separator.

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Advantages

\rightarrow	Excellent hulling degree	\rightarrow	H
\rightarrow	Low percentage of broken grains	\rightarrow	С
\rightarrow	High yield	\rightarrow	L
\rightarrow	Low power consumption		V
\rightarrow	Long service life of the wear parts		ir
\rightarrow	Height-adjustable hulling ring	\rightarrow	S
\rightarrow	High throughput		С

Products









↑ Sunflower seeds before hulling





↑ Spelt before hulling

↑ Spelt after hulling





- Highest hulling efficiency
- Continuously adjustable speed range
- Long impact ring service life due to highly
- wear-resistant material and automatic
- impact ring adjustment
- Short maintenance times due to specially
- designed impact ring holder



↑ Oats after hulling



↑ Sunflower seeds after hulling



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Page 06

TECHNICAL DAT $\overline{}$

Impact huller	FKS CLE				
Capacity t/h	up to 5.0				
Motor power kW	5.5				
Capacities					
Oats	up to 4000 kg/h*				
Sunflower seeds for bakeries and trade	up to 1500 kg/h*				
Sunflower seeds for the oil industry (special design)	up to 5000 kg/h*				



 $^{\ast}\mbox{The capacities}$ are reference values which may vary due to the characteristics of the product



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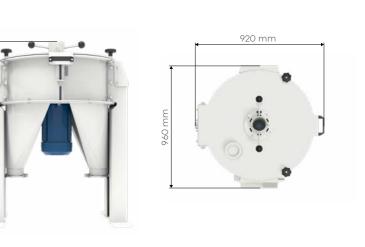
Impact huller	FKS 500	
Capacity t/h	up to 5.0	
Motor power kW	5.5	
Capacities		ш. Ш.
Oats	up to 3000 kg/h*	1340 mm
Sunflower seeds for bakeries and trade	up to 1500 kg/h*	
Sunflower seeds for the oil industry (special design)	up to 5000 kg/h*	

 $\ensuremath{^*\text{The}}$ capacities are reference values which may vary due to the characteristics of the product











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